

**D4R Pro - Appendix III****Jig Parts**

***See parts list and drawing on the following pages.***

*Order parts directly from Leigh by calling toll-free 800-663-8932 — but first have your jig information ready. Please quote the jig model, serial number, part number, part description and quantity required.*

### How to Order Parts

Order directly from Leigh by calling toll free 800-663-8932 — but first have your jig information ready. You'll need the jig model, serial number, part number, part description and quantity required. **Note:** Place the finger assembly in half-blind mode to determine left hand and right hand scales.

PART DESCRIPTION	PART No.	QUANTITY
User Guide D4R Pro, English–Inch/Metric	560	1
1/2" [12,7mm] 8° Dovetail Bit, 8mm Shank	80-8	1
1/2" [12,7mm] 14° Dovetail Bit, 8mm Shank	120-8	1
5/16" [7,9mm] Straight Bit, 8mm Shank	140-8	1
1/2" [12,7mm] to 8mm Collet Reducer	172-8	1
Body Extrusion	212	1
R.H. End Housing	232	1
L.H. End Housing	242	1
8 x 1-1/2" End Housing Screws	260R	8
5/16"-18 x 4-1/4" Clamp Bar T-Bolts	271	4
Flat Washers for Clamp Bolts	283	4
1/4"-20 Square Nuts (Accessory Attachment)	284	2
1/4"-20 x 3/4" FH Machine Screw (Accessory Attachment)	287	1
5/16"-18 Clamp Bar Hex Bolt Nuts	300	4
Clamp Bar Springs	311	4
Front Clamp Bar (complete with End Plugs 7115)	332R	1
Rear Clamp Bar (complete with End Plugs 7115 and Leigh Decal)	335	1
R.H. <b>Inch</b> Scale Assembly, Complete (R.H. in H.B. Tail Mode)	392	1
or R.H. Metric Scale Assembly, Complete (R.H. in H.B. Tail Mode)	392M	1
L.H. <b>Inch</b> Scale Assembly, Complete (L.H. in H.B. Tail Mode)	394	1
or L.H. <b>Metric</b> Scale Assembly, Complete (L.H. in H.B. Tail Mode)	394M	1
Sliding Dovetail Fence (Cross Cut Fence)	432	1
Plastic Bridge Piece Extrusions	433	2
H.B. Pin Guide Rail, 1/4" x 1/4"	441B	1
Finger Guide Rail, 1/4" x 3/4"	451B	1
R.H. Fingers (complete with Wedges, Nuts, Washers and Screws)	465	13
L.H. Fingers (complete with Wedges, Nuts, Washers and Screws)	475	13
Finger Wedges	7221	26
8-32 Threaded Finger Nuts	7210	26
Finger Washers	7215	26
8-32 x 0.259" PH Machine Screws (Finger Lock)	7225R	26
Leigh Assembly Wrench/Gauge	540	1
Leigh Finger Adjusting, No.2 Robertson Screwdriver	550	1
R.H. Support Bracket	5260	1
L.H. Support Bracket	5270	1
Cam-Action Speed Clamps (complete with Step Washers 802)	801	4
Cam-Action Speed Clamp Step Washers	802	4
8-32 x 1/2" Hex Socket, Flat Point Set Screws (Scale Lock)	3110R	2
5/64" Hex Key (2mm may also work)	3156	1
1/4"-20 Hex Nuts (Jig Hold-Down)	6030	4
1/4"-20 x 1" FH Machine Screws (Jig Hold-Down)	6060	4
Support Bracket Knobs	7025	2
Clamp Bar End Plug	7115	4
e7 eBush (Guide Bushing) and Nut	e7-Bush	1
Pin Wrench	730V	1
Nylon Stop Rod	8624	1
D4R Pro Dovetail Spacer	570	1
D4R Pro Box Joint Spacer	580	1



